1. Company Identification and Product Hazard Overview:

**Product Name**: Morpholine

**Synonyms**: Tetrahydro-1, 4-oxazine

**Recommended Use**: A chemical intermediate used in corrosion inhibitors steam boiler systems; pharmaceuticals; textiles, rubber, catalysts, plasticizers, dyes, agricultural, and photographic chemicals.

**Manufactured for**: NORTH Metal and Chemical Company

- P. O. Box 1985 609 E. King St.
- York, PA USA 17405  York, PA USA 17403
- Tel: 717-845-8646 Fax: 717-846-7350
- Email: north@nmc-nic.com Website: www.nmc-nic.com

**In Case of Emergency**: Call CHEMTREC (24H): 1-800-424-9300

2. Hazard Identification:

**GHS Classification**:  
Flammable Liquids (Category 3)  
Acute Toxicity, Oral (Category 4)  
Acute Toxicity, Dermal (Category 3)  
Skin Corrosion (Category 1B)  
Serious Eye Damage (Category 1)

**Signal Word**: DANGER

**Pictograms**: Flammable, Acute Toxicity, Corrosion

**Hazard Statements**:  
H226 : Flammable liquid and vapor  
H302 : Harmful if swallowed  
H311 : Toxic in contact with skin  
H314 : Causes severe skin burns and serious eye damage.  
H318 : Causes serious eye damage
2. Hazard Identification:

Precautionary Statements:

Prevention:

- **P210**: Keep away from heat/sparks/open flames/hot surfaces - No smoking
- **P233**: Keep container tightly closed
- **P240**: Ground/Bond container and receiving equipment
- **P241**: Use explosion-proof electrical/ventilating/lighting equipment
- **P242**: Use only non-sparking tools
- **P243**: Take precautionary measures against static discharge
- **P264**: Wash contact area thoroughly after handling
- **P270**: Do not eat, drink, or smoke when using this product
- **P273**: Avoid release to the environment
- **P280**: Wear protective gloves/protective clothing/eye protection/face protection.
- **P281**: Use personal protective equipment as required
- **P303 + P361 + P353**: IF ON SKIN or hair: Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
- **P305 + P351 + P338**: IF IN EYES: rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- **P310**: Immediately call a POISON CENTER or doctor/physician
- **P301 + P312**: IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
- **P301 + P330 + P331**: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting
- **P304 + P340**: IF INHALED: Remove person to fresh air and keep in position comfortable for breathing
- **P308 + P313**: IF exposed or concerned: Get medical advice/attention
- **P361**: Remove/Take off immediately all contaminated clothing
- **P363**: Wash contaminated clothing before reuse.
- **P370 + P378**: In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.
- **P403 + P235**: Store in a well-ventilated place. Keep cool.
- **P273 + P405**: Avoid release to the environment. Store Locked Up.
- **P501**: Dispose of contents/container in accordance with local/state/federal regulations.

3. Composition/Information on Ingredient:

- **Chemical Name**: Morpholine
- **Chemical Family**: Amines
- **Chemical Formula**: C₄H₉NO

<table>
<thead>
<tr>
<th>Substance</th>
<th>CAS Number</th>
<th>EC</th>
<th>Compo. (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Morpholine</td>
<td>110-91-8</td>
<td>203-815-1</td>
<td>&gt;99%</td>
</tr>
</tbody>
</table>
4. First Aid Measures:

**General Advice:**
Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

**Eyes:**
Flush skin with running water for at least fifteen minutes. Remove any contact lenses. Get medical aid/attention immediately. Continue to rinse eyes during transport to the hospital.

**Skin:**
Remove contaminated clothing. Wash skin with plenty of running water and soap. Take victim immediately to the hospital. Consult a physician.

**Ingestion:**
If the product is swallowed, first rinse mouth. Give small amount of water to drink. Call doctor/physician/poison center immediately. Do not induce vomiting. Never give anything by mouth to an unconscious person. If a person vomits, place him/her in recovery position so the vomit does not enter lungs.

**Inhalation:**
If safe to do so, remove individual from further exposure. Keep warm and at rest. If breathing has ceased, give artificial respiration. Do not give mouth to mouth resuscitation. Get medical attention/consult a physician immediately.

**Note to Physician:**
Treat symptomatically.

**PPE for first responders:**
Gloves and safety goggles are highly recommended.

5. Fire Fighting Measures:

**Flash Point (°C):**
31 °C (88 °F) - closed cup; 38°C (100.4°F) - open cup

**Flammable Limits:**
Upper explosion limit: 10.8% (V); Lower explosion limit: 1.8% (V)

**Auto ignition Temp.:**
255°C

**Flammable Class:**
Not available.

**General Hazard:**
Evacuate personnel downwind in-order to avoid inhalation of irritating and/or harmful fumes and smoke.

**Extinguishing Media:**
Use water spray, alcohol-resistant foam, dry chemical, or carbon dioxide.

**Special hazards arising from the substance:**
Carbon oxides, Nitrogen Oxides (NOx)

**Fire Fighting Procedures:**
Hazardous decomposition and combustion products such as carbon/nitrogen oxides can be formed if product is burning. Cool exposed containers with water spray to prevent over heating.

**Fire Fighting Equipment:**
Respiratory and eye protection are required for fire fighting personnel. Full protective equipment (bunker gear) and self-contained breathing apparatus (SCBA) should be used for all indoor fires and any significant outdoor fires. Evacuate area and fight fire from safe distance or a protected location. Move fire-exposed containers, if allowable without sacrificing the safety of the firefighters. If possible, firefighters should control run-off water to prevent environmental contamination.

6. Accidental Release Measures:

**Protective Gear for Personnel:**
Wear respiratory protection. Avoid breathing vapors, mist, or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

**Environmental Precaution:**
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

**Methods and materials for containment and cleaning up:**
Contain spillage, and then collect with an electronically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations.

**Release Notes:**
If spill could potentially enter any waterway, including intermittent dry creeks, contact local authorities.
7. Handling and Storage:

Handling: Avoid contact with skin and eyes. Avoid inhalation of vapor or mist. Keep away from sources of ignition. No smoking. Take measures to prevent the build up of electrostatic charge.

Storage: Store in a cool, dry well-ventilated area. Keep containers closed and up right when not in use. Keep product isolated from incompatible materials/conditions.

8. Exposure Controls and Personal Protection:

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Value</th>
<th>Control parameters</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Morpholine</td>
<td>110-91-8</td>
<td>TWA</td>
<td>20 ppm</td>
<td>USA, ACGIH Threshold Limit Values (TLV)</td>
</tr>
<tr>
<td>Remarks</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Upper Respiratory Tract irritation</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Eye damage</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Not classifiable as a human carcinogen</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Danger of cutaneous absorption</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>TWA</td>
<td>20 ppm</td>
<td>USA, OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Skin notation</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>STEL</td>
<td>30 ppm</td>
<td>USA, OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Skin notation</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>TWA</td>
<td>20 ppm</td>
<td>USA, Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Skin designation</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>The value in mg/m³ is approximate.</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>TWA</td>
<td>20 ppm</td>
<td>USA, NIOSH Recommended Exposure Limits</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Potential for dermal absorption</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>ST</td>
<td>30 ppm</td>
<td>USA, NIOSH Recommended Exposure Limits</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Potential for dermal absorption</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Engineering Controls: Use appropriate engineering controls to avoid contact with skin, eyes, and clothing. Wash hands before breaks and immediately after handling the product.

Personal Protective Equipment:

- **Eyes and face:** Tightly fitting safety goggles. Face shield (8-inch minimum). Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH.
- **Skin:** Avoid direct contact with skin. Wear rubber gloves, apron, boots or whole bodysuit when handling this product. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove’s outer surface) to avoid skin contact with this product. Dispose of any contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.
- **Body Protection:** Complete suit protecting against chemicals; flame retardant anti-static protective clothing. The type of protective equipment must be selected according to the concentration and amount of dangerous substance at the specific work place.
- **Respiratory:** Where risk assessment shows air-purifying respirators are appropriate, use full-face respirator with multi-purpose combination respirator cartridges as a back up to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH.

Work Hygienic Practices: Facilities storing or using this material should be equipped with emergency eyewash, and a safety shower. Good personal hygiene practices should always be followed.

Control of Environmental Exposure: Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.
9. Chemical and Physical Properties:

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Liquid</td>
</tr>
<tr>
<td>Odor</td>
<td>Unpleasant</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not available</td>
</tr>
<tr>
<td>Color</td>
<td>Colorless</td>
</tr>
<tr>
<td>pH</td>
<td>10.6 @ 5 g/l @ 20°C</td>
</tr>
<tr>
<td>Melting Point</td>
<td>-7 to -5°C - lit.</td>
</tr>
<tr>
<td>Freezing Point</td>
<td>-5°C</td>
</tr>
<tr>
<td>Boiling Range</td>
<td>129°C (264°F) - lit.</td>
</tr>
<tr>
<td>Flash Point</td>
<td>31 °C (88°F) - closed cup</td>
</tr>
<tr>
<td>Viscosity (cSt) @ 25 °C</td>
<td>Dynamic: 2.23 mPa s (2.23cP)</td>
</tr>
<tr>
<td>Decomposition Temp.</td>
<td>Not available</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>Not available</td>
</tr>
<tr>
<td>Lower Explosive Limit</td>
<td>1.8% (V)</td>
</tr>
<tr>
<td>Upper Explosive Limit</td>
<td>10.8% (V)</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>41 hPa (31 mmHg) @ 38°C</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>9 hPa (7 mmHg) @ 22°C</td>
</tr>
<tr>
<td>Relative Density</td>
<td>3.01 - (Air = 1.0)</td>
</tr>
<tr>
<td>Solubility</td>
<td>Soluble in Water</td>
</tr>
<tr>
<td>Partition coefficient (n-octanol/water)</td>
<td>log POW: -2.55</td>
</tr>
<tr>
<td>Auto Ignition Temp.</td>
<td>255°C</td>
</tr>
<tr>
<td>Molecular Weight</td>
<td>87.12 g/mol</td>
</tr>
<tr>
<td>VOC content</td>
<td>100% by ASTM D 2369</td>
</tr>
<tr>
<td>Specific Gravity @20°C g/em³</td>
<td>1.003</td>
</tr>
</tbody>
</table>

10. Stability and Reactivity:

Stability : The product is stable under recommended storage conditions.

Possibility of Hazardous Reactions : Vapors may form explosive mixture in the air

Hazardous Decomposition Products : No data available

Incompatible Materials : Strong oxidizing agents, Carbon Dioxide, sodium hypochlorite, Organic acids, Mineral acids, Peroxides

Conditions to Avoid : Heat, flames, sparks

11. Toxicological Information:

Acute Toxicity Data:
LD50 Oral - Rat - 1,450 mg/kg
LC50 Inhalation - Rat - 8h - 8000 ppm
LD50 Dermal - Rabbit - 500 mg/kg

Skin corrosion/irritation:
Skin - Rabbit
Result: Severe skin irritation - 24h

Serious eye damage/eye irritation:
Eyes - Rabbit
Result: Severe eye irritation

Respiratory or skin sensitization:
No data available

Germ cell mutagenicity:
Mouse - lymphocyte and morphological transformation
Hamster - ovary and sister chromatid exchange

Carcinogenicity:
Mouse - oral: Tumorigenic: Neoplastic by RTECS criteria. Lungs, Thorax, or Respiration: Bronchiogenic carcinoma. Liver: Tumors This product is or contains a component that is not classifiable as to its carcinogenicity based on its IARC, ACGIH, NTP, or EPA classification.

IARC: 3 - Group 3. Not classifiable as to its carcinogenicity to humans (Morpholine)

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a probable, possible, or confirmed human carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a probable, possible, or confirmed human carcinogen by OSHA.

Reproductive toxicity: No data available

Morpholine

Safety Data Sheet
11. Toxicological Information:
Specific target organ toxicity - single exposure:
No data available

Specific target organ toxicity - repeated exposure:
No data available

Aspiration Hazard:
No data available

Additional Information:
RTECS: QD6475000
Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin.
Cough, Shortness of breath, Headache, Nausea

Stomach - Irregularities - Based on Human Evidence

12. Ecological Information:
All work practices must be aimed at eliminating environmental contamination.

Toxicity
Toxicity to fish: LC50 - Oncorhynchus mykiss (rainbow trout) - 180 - 380 mg/l - 96h
Toxicity to daphnia and other aquatic Invertebrates: EC50 - Daphnia magna (Water flea) - 100 mg/l - 24h
Toxicity to algae: Growth inhibition LOEC - Desmodesmus subspicatus (green algae) - 80 mg/l - h
EC50 - Desmodesmus subspicatus (green algae) - > 310 mg/l - 72h

Biodegradability: No data available
Bioaccumulative Potential: No data available
Mobility in soil: No data available
Results of PBT and vPvB assessment: PBT/vPvB assessment not available as chemical safety assessment not required/not conducted
Other Adverse effects: No data available

13. Disposal Considerations:

Disposal Method: Dispose of waste at an appropriate waste disposal facility according to current applicable laws and regulations.

For Large Spills: Contain material and call local authorities for emergency assistance.

Product Disposal: Dispose of at a supervised incineration facility or an appropriate waste disposal facility according to current applicable local, state and federal laws, regulations and product characteristics at time of disposal.

Empty Container: Contaminated container should be labeled and disposed in accordance to local, state and federal laws and regulations.

General Comments: Refer to section 6, accidental release measures for additional information.
14. Transport Information:

<table>
<thead>
<tr>
<th>Regulatory Information</th>
<th>UN No.</th>
<th>Proper Shipping Name</th>
<th>UN Class</th>
<th>Packing Group</th>
<th>Labels</th>
</tr>
</thead>
<tbody>
<tr>
<td>US DOT</td>
<td>2054</td>
<td>Corrosive Liquids, BASIC, Organic, N.O.S.</td>
<td>8 (3)</td>
<td>I</td>
<td>Corrosive Sticker Flammable Sticker</td>
</tr>
<tr>
<td>IMDG</td>
<td>2054</td>
<td>Corrosive Liquids, BASIC, Organic, N.O.S.</td>
<td>8 (3)</td>
<td>I</td>
<td>Corrosive Sticker Flammable Sticker</td>
</tr>
<tr>
<td>IATA</td>
<td>2054</td>
<td>Corrosive Liquids, BASIC, Organic, N.O.S.</td>
<td>8 (3)</td>
<td>I</td>
<td>Corrosive Sticker Flammable Sticker</td>
</tr>
</tbody>
</table>

15. Regulatory Information:

U.S. Federal Regulations:

SARA 302 Components: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313

SARA 311/312: Fire Hazard, Acute Health Hazard, Chronic Health Hazard

Massachusetts Right to know Components: Morpholine CAS No. 108-91-8

Pennsylvania Right to know Components: Morpholine CAS No. 108-91-8

New Jersey Right to know Components: Morpholine CAS No. 108-91-8

California Proposition 65 Components: This product does contain less than 1% of a chemical known to the state of California to cause birth defects or other productive harm:

<table>
<thead>
<tr>
<th>Ingredient Name</th>
<th>Cancer</th>
<th>Reproductive</th>
<th>No significant Risk Level</th>
<th>Maximum acceptable dosage level</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene Glycol Monomethyl Ether</td>
<td>No.</td>
<td>Yes</td>
<td>No</td>
<td>63 µg/day (ingestion)</td>
</tr>
</tbody>
</table>

WHMIS Canada: Class B-2: Flammable liquid with a flash point lower than 31°C. Class D-1B: Material causing immediate and serious toxic effects (TOXIC). Class E: Corrosive liquid

OSHA Hazcom Standard Rating: Hazardous

US Toxic Substances Control Act: Listed on the TSCA inventory

US EPA CERCLA Hazardous Substances (40 CFR 302): Not listed
16. Other Information:

HMIS and NFPA Rating Scale:

HMIS: Hazardous Materials Identification System

Numeric Scale for Health (Blue), Flammability (Red), and Physical Hazard (Yellow):

<table>
<thead>
<tr>
<th>RATING</th>
<th>HEALTH</th>
<th>FIRE HAZARD</th>
<th>PHYSICAL HAZARD</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>No significant risk to health</td>
<td>Will not burn</td>
<td>Product stable under ambient temperature and condition.</td>
</tr>
<tr>
<td>1</td>
<td>Can cause irritation or minor reversible injury.</td>
<td>Must be preheated to burn</td>
<td>Product can become unstable at high temperatures and pressures.</td>
</tr>
<tr>
<td>2</td>
<td>Can cause temporary or residual injury</td>
<td>Ignites when moderately heated</td>
<td>Product can become unstable and cause violent chemical reaction at normal pressures and temperatures.</td>
</tr>
<tr>
<td>3</td>
<td>Can cause serious injury</td>
<td>Ignition occurs at normal temperature</td>
<td>Product capable of forming explosive mixtures and is capable of detonation in presence of strong initiating source.</td>
</tr>
<tr>
<td>4</td>
<td>Can be lethal from single or repeated exposure.</td>
<td>Extremely flammable</td>
<td>Product is highly explosive and unstable. Exothermic reactions possible with decomposition, polymerization, reaction with water or self reaction.</td>
</tr>
</tbody>
</table>

Personal Protection Code C: Gloves + Safety Goggles + Chemical Apron

NFPA: National Fire Protection Association

Numeric Scale for Health (Blue), Fire Hazard (Red), and Reactivity (Yellow):
Special (White)

<table>
<thead>
<tr>
<th>RATING</th>
<th>HEALTH</th>
<th>FIRE HAZARD</th>
<th>REACTIVITY</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Minimal Hazard</td>
<td>Will not burn</td>
<td>Normally Stable</td>
</tr>
<tr>
<td>1</td>
<td>Can cause significant irritation</td>
<td>Must be preheated to burn</td>
<td>Unstable at high temperatures</td>
</tr>
<tr>
<td>2</td>
<td>Can cause temporary incapacitation or residual injury</td>
<td>Ignites when moderately heated</td>
<td>Normally unstable. Can readily go under violent chemical reaction but do not detonate.</td>
</tr>
<tr>
<td>3</td>
<td>Can cause permanent injury.</td>
<td>Ignition occurs at normal temperature</td>
<td>Capable of detonation, or of explosive reaction, but requires a strong ignition source.</td>
</tr>
<tr>
<td>4</td>
<td>Can be lethal.</td>
<td>Extremely flammable</td>
<td>May explode at normal temperatures and pressures</td>
</tr>
</tbody>
</table>

Revision Date: October 26, 2018
Reason for Revision: Fixed formatting

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