



**NORTH METAL & CHEMICAL COMPANY**  
*World Class Molybdenum & Tungsten Compounds*  
 Since 1921

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Polymers

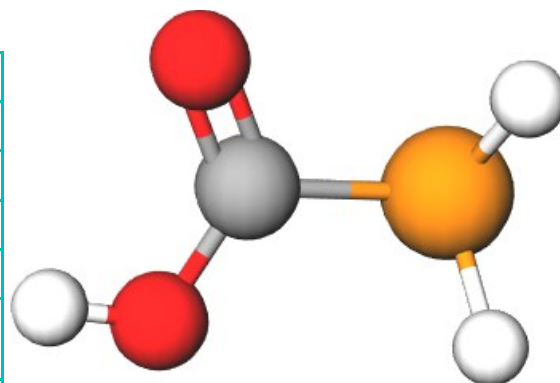
## Technical Data Sheet

### NorthQuest 161 (PCA)

**NorthQuest 161** polymer combines features of both Phosphonates and Polyacrylates to deliver a unique balance of threshold inhibition and dispersion. This product is resistant to chlorine and compatible with most microbiological control agents. NQ161 is a highly effective scale control agent and dispersant used primarily in boilers and industrial cleaning. It effectively disperses particulate matter such as silt and clay and eliminates the need for phosphonates and acrylate polymers in many formulations. The product is nonfoaming and has good environmental acceptability. CAS# 71050-62-9

#### Technical Specifications: CH<sub>3</sub>O<sub>2</sub>P

Appearance	Colorless, to pale yellow, liquid
Solids Content, %	50 -57%
pH (1% solution)	3.0 - 4.5
Specific Gravity @ 25°C	1.200 - 1.280
Viscosity @25°C, cPs	200 - 2000
Sequestration Value; (mg CaCO <sub>3</sub> /g)	1000 mg max
Acid Value, mg NaOH/g	100 - 350 mg
Color, APHA	50 max



\*Image depicts Phosphinocarboxylic Acid\*

**Packaging:** Available in 529lb drums and 2646lb totes. Small packs available by request.

**Storage:** Store in a cool, dry area. Keep containers closed when not in use.

**Shelf Life:** At least three years if properly stored in unopened container.

**Safety:** Refer to MSDS for additional precautions.



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