



NORTH METAL & CHEMICAL COMPANY
World Class Molybdenum & Tungsten Compounds
 Since 1921

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Polymers

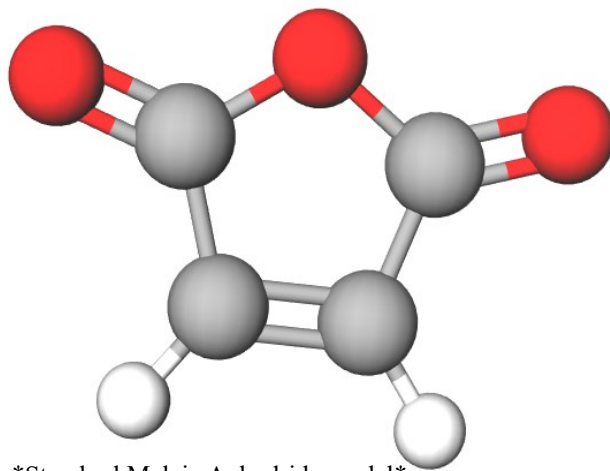
Technical Data Sheet

NorthQuest 283 (CPMA)

NorthQuest 283 (Copolymer of Maleic Acid) has been developed as a calcium carbonate inhibitor and a multifunctional formulation support agent in industrial water systems and other related applications. NQ283 provides excellent thermal and chemical stability increasing shelf life, it helps to prevent settling, and features excellent dispersion thanks to its Carboxylate and Maleic groups. CAS# 26677-99-6

Technical Specifications: C₄H₂O₃

Appearance	Clear, amber liquid
Solids Content, %	48 - 52%
pH (1% solution)	2.0 - 3.0
Specific Gravity @ 25°C	1.200 - 1.300
Viscosity, cPs @ 25°C	80 max
Acid Value, mg NaOH/g	450 mg max
Sequestration Value; mg CaCO ₃ /g	200 max
Color, Gardner	12 max



Packaging: Available in 529lb drums and 2646lb totes. Small packs available by request.

Storage: Store in a cool, dry area. Keep containers closed when not in use.

Shelf Life: At least three years if properly stored in unopened container.

Safety: NorthQuest 283 is generally safe, but avoid contact with eyes and skin. Do not take internally. Refer to MSDS for additional precautions.



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