



North Metal and Chemical Company

1. Company Identification and Product Hazard Overview:

Product Name : NorthQuest 374; TP TL; Copolymer of Maleic Anhydride
Recommended Use : Scale deposit control and dispersing agent for use in industrial water treatment programs.
Manufactured for : : **NORTH Metal and Chemical Company**
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In Case of Emergency Call CHEMTREC (24 Hours): 1-800-424-9300

2. Hazard Identification:

GHS Classification:

Skin Irritation (Category 2)

Eye Damage (Category 2B)

Acute Toxicity, Oral (Category 4)

Acute Toxicity, Inhalation (Category 4)

Signal Word: Warning

Pictogram: Acute Toxicity



Hazard Statements:

H316 : Causes mild skin irritation.
H320 : Causes eye irritation.
H303 : May be harmful if swallowed
H333 : May be harmful is inhaled

Precautionary Statements:

P280 : Wear protective rubber gloves/apron/goggles with side shields/face protection.
P264 + P265 : Wash hands thoroughly after handling.
P302 + P352 : IF ON SKIN: Wash with soap and water.
P305 + P351 + P338 : IF IN EYES: rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332 + P337 + P313 : If eye or skin irritation persists, get medical attention.
P301 + P330 + P331 : IF SWALLOWED: Rinse mouth. Do NOT induce vomiting
P304 + P340 : IF INHALED: Remove person to fresh air and keep in position comfortable for breathing
P312 : Call a POISON CENTER or doctor/physician if feeling unwell
P403 + P235 : Store in a well-ventilated place. Keep cool.
P273 + P405 : Avoid release to the environment. Store Locked Up.
P501 : Dispose of contents/container in accordance with local/state/federal regulations.

3. Composition/Information on Ingredient:

Chemical Name : NorthQuest 374; TP TL; Copolymer of maleic anhydride and sulfonated styrene.

Chemical Family : Maleic based copolymer.

**Chemical Formula/
Structure** : N/A

Substance:	CAS Number:	Hazard	Compo. (%)
Copolymer of maleic anhydride /sulfonated styrene	68037-40-1	See section 2	Proprietary
Water	7732-18-5	—	Proprietary

4. First Aid Measures:

Eyes : Flush skin with running water for at least fifteen minutes. Remove any contact lenses. If irritation persists, get medical aid.

Skin : Remove contaminated clothing. Flush skin with running water for fifteen minutes. If irritation persists, get medical aid.

Ingestion : If the product is swallowed, do not induce vomiting. Call doctor/physician/poison center immediately. Never give anything by mouth to an unconscious person.

Inhalation : If safe to do so, remove individual from further exposure. Keep warm and at rest. If cough or other symptoms develop, call doctor/poison center immediately.

PPE for first responders : Gloves and safety goggles are highly recommended.

5. Fire Fighting Measures:

Flash Point (°C) : > 143°C

Flammable Limits : Not applicable.

Autoignition Temp. : Not applicable.

Flammable Class : Not applicable.

**Flame Propagation or
Burning Rate of Solids** : Not available.

General Hazard : Evacuate personnel downwind in-order to avoid inhalation of irritating and/or harmful fumes and smoke.

Extinguishing Media : Water spray, chemical-type foam, dry chemical. Appropriate for the surrounding area.

**Hazardous Combustion
Products** : Carbon monoxide, carbon dioxide, & sulfur oxides.

Fire Fighting Procedures: This product is a non-flammable substance. However, hazardous decomposition and combustion products such as carbon and sulfur oxides are formed if product is burning. Cool exposed containers with water spray to prevent over heating.

Fire Fighting Equipment: Respiratory and eye protection are required for fire fighting personnel. Full protective equipment (bunker gear) and self-contained breathing apparatus (SCBA) should be used for all indoor fires and any significant outdoor fires. Evacuate area and fight fire from safe distance or a protected location. Move fire-exposed containers, if allowable without sacrificing the safety of the firefighters. If possible, firefighters should control run-off water to prevent environmental contamination.

**Sensitivity to Static
Discharge** : Not sensitive.

**Sensitivity to
Mechanical Impact** : Not sensitive.

6. Accidental Release Measures:

Protective Gear for Personnel:

- For Small Spill** : Safety glasses or chemical splash goggles, chemically resistant gloves (rubber/latex), chemically resistant boots, and any appropriate body protection to minimize direct contact to the skin.
- For Large Spill** : Triple gloves (rubber and nitrile over latex), chemical resistant suit, boots, hard hat, full face mask/an air purifying respirator (NIOSH approved). Self contained breathing apparatus must be worn in situations where fumigant gas generation and low oxygen levels are a consequence of contamination from the leak.

Spill Clean-up Procedures:

- For Small Spill** : In the event of a small spill, the leak should be contained with an absorbent pad and placed in a properly labeled waste disposal container immediately. Do not let chemical/spill waste enter the environment.
- For Large Spill** : In the event of a large spill, contain the spill immediately and dispose according to state, federal, and local hazardous waste regulation. Do not let chemic/spill waste enter the environment.

Environmental Precaution

- : Water spill: use appropriate containment to avoid run off or release to sewer or other waterways.
Land spill: use appropriate containment to avoid run off or release to ground.
General precaution: remove containers of strong acid and alkali from the release area.

- Release Notes** : If spill could potentially enter any waterway, including intermittent dry creeks, contact local authorities.

7. Handling and Storage:

- Handling** : Use appropriate personal protective equipment as specified in Section 8. Handle in a well-ventilated area. Handle in a manner consistent with good industrial/manufacturing techniques and practices. Wash hands thoroughly with soap and water after use. Remove contaminated clothing and protective equipment before entering eating areas.

- Storage** : Store in a cool, dry well-ventilated area. Keep containers closed when not in use. Keep product isolated from incompatible materials/conditions.

8. Exposure Controls and Personal Protection:

- Engineering Controls** : Use appropriate engineering controls to minimize exposure to vapors generated via routine use. Maintain adequate ventilation of workplace and storage areas.

Personal Protective Equipment

- : **Eyes and face:** Wear safety glasses with side shields or goggles when handling this material.
Skin: Avoid direct contact with skin. Wear chemically resistant gloves, apron, boots or whole bodysuit when handling this product.
Respiratory: Avoid breathing vapor or mist. Use NIOSH approved respiratory protection equipment when air borne exposure is excessive. If used, full face-piece replaces the need for face shield and/or chemical goggles. Consult the respirator manufacturer to determine the appropriate type of equipment for a given application.

- Work Hygienic Practices** : Facilities storing or using this material should be equipped with emergency eyewash, and a safety shower. Good personal hygiene practices should always be followed.

Exposure Limits:

Substance:	CAS No.:	OSHA STEL	OSHA PEL	ACGIH TLV	ACGIH STEL
Copolymer of maleic anhydride /sulfonated styrene	68037-40-1	N/A	N/A	N/A	N/A

9. Chemical and Physical Properties:

Appearance	: Liquid	Decomposition Temp.	: Not available
Odor	: Characteristic	Evaporation Rate	: Not available
Odor threshold	: Not available	Flammability	: Not available
Color	: Amber Liquid	Upper Explosive Limit	: Not available
pH (1% Solution)	: 7.0 - 9.0	Vapor Pressure	: Not available
Melting Point	: Not available	Vapor Density	: Not available
Freezing Point	: Not available	Specific Gravity	: 1.150 - 1.250 @25°C
Boiling Range	: Not available	Solubility	: Soluble in water
Flash Point	: > 143°C	Partition Coefficient	: Not available
Viscosity (cPs) @ 25°C	: < 100	Auto Ignition Temp.	: Not available

10. Stability and Reactivity:

Stability	: The product is stable under normal ambient conditions of temperature and pressure.
Polymerization	: Polymerization will not occur.
Hazardous Decomposition Products	: Carbon monoxide, carbon dioxide and sulfur dioxide.
Incompatible Materials	: Strong oxidizers and reducers.
Conditions to Avoid	: Avoid exposure to extreme temperatures, contact with incompatible chemicals, uncontrolled contact with accelerants.

11. Toxicological Information:

Acute Toxicity Data:

Oral LD ₅₀	: No data available
Dermal LD ₅₀	: No data available
Inhalation LD ₅₀	: No data available

Corrosion/Irritation:

Skin	: No data available.
Eyes	: No data available.

Sensitization:

Respiratory	: No data available.
Skin	: No data available.

Carcinogenicity : No data available.

Mutagenicity : No data available.

Reproductive Effects : No data available.

Teratogenic Effects : No data available.

Routes of Exposure : Eyes, Skin, Inhalation, Ingestion

Long Term Exposure Health Effects:

Eyes	: Can cause severe irritation to the eyes if exposure if prolonged.
Skin	: Can cause significant irritation if exposure is prolonged.
Inhalation	: Can lead to coughing, nasal congestion, tightness of chest and /or shortness of breath.
Ingestion	: Can lead to possible nausea or vomiting.

12. Ecological Information:

All work practices must be aimed at eliminating environmental contamination.

- Biodegradability** : No data available.
- Bioaccumulative Potential** : No data available.
- Terrestrial Ecotoxicity** : This material may be harmful or fatal to contaminated plants or animals, especially if large volumes are released into the environments.
- Aquatic Ecotoxicity** : This product may be harmful or fatal to exposed aquatic life in low concentrations.
- Mobility in Soil** : No data available.
- Other Adverse Effects** : No data available.

13. Disposal Considerations:

- Disposal Method** : Dispose of waste at an appropriate waste disposal facility according to current applicable laws and regulations.
- For Large Spills** : Contain material and call local authorities for emergency assistance.
- Product Disposal** : Dispose of at a supervised incineration facility or an appropriate waste disposal facility according to current applicable local, state and federal laws, regulations and product characteristics at time of disposal.
- Empty Container** : Contaminated container should be labeled and disposed in accordance to local, state and federal laws and regulations.
- General Comments** : Refer to section 6, accidental release measures for additional information.

14. Transport Information:

Regulatory Information	UN No.	Proper Shipping Name	UN Class	Packing Group	Labels
US DOT	None	Not Regulated	None		None
IMDG	None	Not Regulated	None		None
IATA	None	Not Regulated	None		None

15. Regulatory Information:

U.S. Federal Regulations:

TSCA: All components of this product are listed on the TSCA inventory.

CERCLA: Not listed

SARA TITLE III (EPCRA) Section 302/304: No components of this product were found to be on the hazardous chemicals list.

SARA TITLE III (EPCRA) Section 311/312: Acute health hazard.

16. Other Information:

HMIS and NFPA Rating Scale:

HMIS: Hazardous Materials Identification System

Numeric Scale for Health (Blue), Flammability (Red), and Physical Hazard (Yellow):

HMIS Rating:*

HEALTH	1
FLAMMABILITY	0
PHYSICAL HAZARD	0
PERSONAL PROTECTION	C

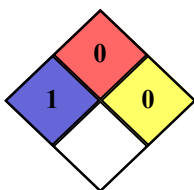
RATING	HEALTH	FIRE HAZARD	PHYSICAL HAZARD
0	No significant risk to health	Will not burn	Product stable under ambient temperature and condition.
1	Can cause irritation or minor reversible injury.	Must be preheated to burn	Product can become unstable at high temperatures and pressures.
2	Can cause temporary or residual injury	Ignites when moderately heated	Product can become unstable and cause violent chemical reaction at normal pressures and temperatures
3	Can cause serious injury	Ignition occurs at normal temperature	Product capable of forming explosive mixtures and is capable of detonation in presence of strong initiating source.
4	Can be lethal from single or repeated exposure.	Extremely flammable	Product is highly explosive and unstable. Exothermic reactions possible with decomposition, polymerization, reaction with water or self reaction

Personal Protection Code C: Gloves + Safety Goggles + Apron

NFPA: National Fire Protection Association

Numeric Scale for Health (Blue), Fire Hazard (Red), and Reactivity (Yellow):

NFPA Rating:*



RATING	HEALTH	FIRE HAZARD	REACTIVITY
0	Minimal Hazard	Will not burn	Normally Stable
1	Can cause significant irritation	Must be preheated to burn	Unstable at high temperatures
2	Can cause temporary incapacitation or residual injury	Ignites when moderately heated	Normally unstable. Can readily go under violent chemical reaction but do not detonate.
3	Can cause permanent injury.	Ignition occurs at normal temperature	Capable of detonation, or of explosive reaction, but requires a strong ignition source.
4	Can be lethal.	Extremely flammable	May explode at normal temperatures and pressures

Revision Date: April 3, 2023

Reason for Revision: Updated GHS classifications.

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